

TRIMETHYLSILYL TRIFLUOROMETHANESULFONATE (TRIMETHYLSILYL TRIFLATE) AS AN
EXCELLENT GLYCOSIDATION REAGENT FOR ANTHRACYCLINE SYNTHESIS. SIMPLE AND
EFFICIENT SYNTHESIS OF OPTICALLY PURE 4-DEMETHOXYDAUNORUBICIN

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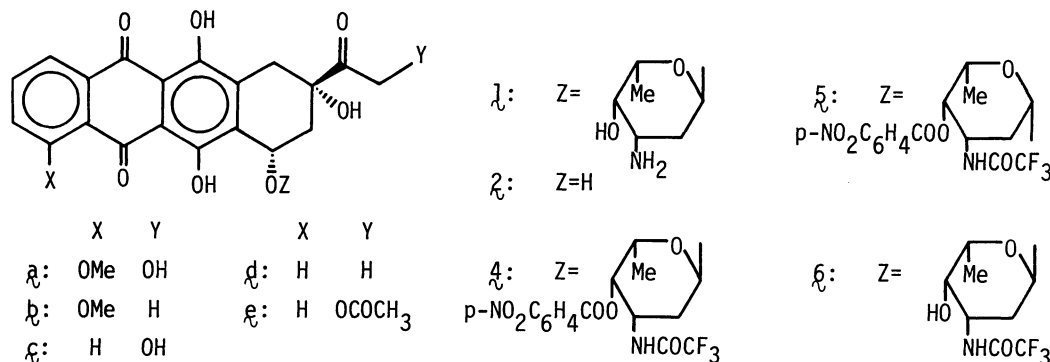
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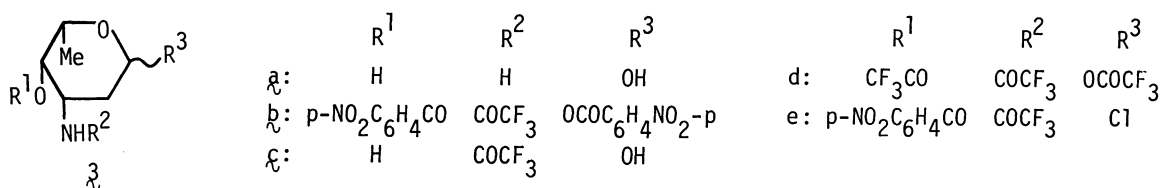
The title reagent was found to effect the glycosidation of
(+)-4-demethoxyanthracyclines with N-trifluoroacetyl-1,4-di-
O-p-nitrobenzoyl-L-daunosamine, giving the α -glycosides in 99%
yields. Sequential deprotections of the glycoside readily
afforded optically pure (+)-4-demethoxydaunorubicin.

The anthracycline antibiotics, adriamycin(λ a) and daunorubicin(λ b), are of
current interest because of their promising anticancer activity.¹⁾ While chemo-
therapy employing these natural antibiotics(λ a,b) is hampered by a number of un-
desirable side effects including dose-related cardiotoxicity,¹⁾ the unnatural
anthracyclines such as 4-demethoxyadriamycin(λ c) and 4-demethoxydaunorubicin(λ d)
have been disclosed to exhibit more improved therapeutic indices than natural
 λ a,b.¹⁾

Numerous synthetic efforts have been devoted to anthracycline chemistry for
the past decade, culminating in the highly regio- or enantioselective preparations
of natural and unnatural anthracyclines(λ a-d), the aglycones of anthracyclines
(λ a-d), as well as aminosugars including L-daunosamine(λ a) and its epimeric conge-
ners.^{1,2)} However, probably due to difficulties which would be encountered for
obtaining anthracyclines and aminosugar derivatives in optically active forms,
only a limited number of methods has been explored for the glycosidation reaction.

While the reported methods for glycoside formation generally consist of reac-
tions of anthracyclines 1) with 1-halo-aminosugar derivatives in the presence of





mercuric salt (Koenigs-Knorr reaction)³⁾ or silver triflate,⁴⁾ 2) with glycals derived from aminosugar derivatives in the presence of p-toluenesulfonic acid,⁵⁾ these reactions seem not to be applicable to the large scale preparation of anthracyclines due to rather low yields (usually 50-60%), uses of unstable 1-halo-aminosugar derivatives^{3,4)} and toxic³⁾ or expensive reagents,⁴⁾ and lack of stereoselectivity (formation of a mixture of α - and β -anomers).^{1b,5)}

Recently, we developed several efficient synthetic routes to optically pure 4-demethoxyanthracyclonones[(+)- α c,d] by employing asymmetric syntheses⁶⁾ and optical resolution.⁷⁾ Therefore, our attention was next focused on the exploitation of an efficient glycosidation method which might overcome the above-mentioned disadvantages because glycosidation reaction should be unavoidable especially in the synthesis of unnatural anthracyclines such as α c,d.

We have now found that the glycosidation of optically pure 4-demethoxyanthracyclonones with N-trifluoroacetyl-1,4-di-O-acyl-L-daunosamine derivatives can be efficiently achieved by using trimethylsilyl triflate,⁸⁾ to give the desired α -glycoside in almost quantitative yields.

After several preliminary experiments, N-trifluoroacetyl-1,4-di-O-p-nitrobenzoyl-L-daunosamine(β b),^{10b,c)} mp 201-202 °C, $[\alpha]_D^{20}$ -117°(c 0.029, Me₂CO) [lit.,^{3a)} mp 202-203 °C, $[\alpha]_D^{20}$ -125°(c 0.03, EtOH)], was chosen as the most promising aminosugar counterpart for the glycosidation because of its larger stability under the air, and of its good feasibility (82%) from N-trifluoroacetyl-L-daunosamine(β c)^{10a,c)} according to the reported procedure.^{3a)}

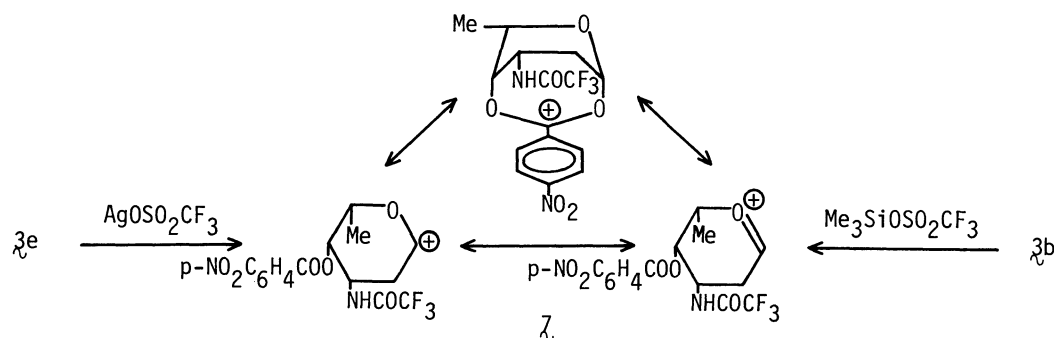
The glycosidation reaction of optically pure (+)-4-demethoxydaunomycinone [(+)- α d],^{10a)} with β b was carried out as follows: Trimethylsilyl triflate (2.6 equiv.) was gradually added to a solution of β b (1.3 equiv.) in CH₂Cl₂-Et₂O (3:1) cooled at -40 °C in the presence of molecular sieves 4A. The whole mixture was stirred at -3~-5 °C for 1 h, then cooled to -15 °C. A solution of (+)- α d (1.0 equiv.) in CH₂Cl₂ was added to the reaction mixture. After being stirred at -15 °C for 2.5 h, the mixture was poured onto a two layer mixture of satd. NaHCO₃ and EtOAc to quench the glycosidation reaction. Usual extractive isolation followed by simple filtration through a short silica gel column (EtOAc-C₆H₆ 1:4) gave the almost pure α -glycoside, (-)-4'-O-p-nitrobenzoyl-N-trifluoroacetyl-4-demethoxydaunorubicin[(-)- α d]¹¹⁾ in 99% yield. No formation of the undesired β -glycoside(β d) was definitely ascertained by TLC and NMR analyses of this sample. Trituration (C₆H₁₄-CHCl₃) of the isolated α -glycoside afforded pure (-)- α d^{10a,c)} as a bright orange powder in 92% yield, mp 171-173 °C, $[\alpha]_D^{20}$ -78.0°(c 0.11, dioxane) [lit.,^{4b)} mp 171-175 °C, $[\alpha]_D^{20}$ -89.0°(c 0.1, dioxane)].

The α -glycoside[(-)- α d] was readily converted to (+)- β d according to the reported reaction scheme.^{3a,4b)} Mild alkaline hydrolysis (0.1 mol dm⁻³ NaOH in MeOH-CH₂Cl₂, 0 °C, 0.5 h) of (-)- α d afforded (+)-N-trifluoroacetyl-4-demethoxy-

daunorubicin[(+)- δ d] as a red crystalline powder,^{10a)} mp 150-154 °C, $[\alpha]_D^{20} +190^\circ$ (c 0.10, dioxane) [lit.,^{4b)} mp 155-156 °C, $[\alpha]_D^{20} +190^\circ$ (c 0.1, dioxane)], in an almost quantitative yield. Further treatment of (+)- δ d with aqueous alkaline condition (0.1 mol dm⁻³ NaOH, rt, 0.5 h), gave rise to cleavage of the N-trifluoroacetyl group, furnishing (+)- λ d (isolated as its hydrochloride)^{10a)} as an orange crystalline powder in 77% yield, mp 184-187 °C (decomp), $[\alpha]_D^{20} +188^\circ$ (c 0.10, MeOH) [lit., mp 183-185 °C,^{3b)} $[\alpha]_D^{20} +187^\circ$ (c 0.1, MeOH)^{4b)}].

In order to examine generality of the explored glycosidation reaction, the reaction of (+)-14-acetoxy-4-demethoxydaunomycinone[(+)- ζ e] and ζ b was next attempted. The aglycone[(+)- ζ e]^{10b,c)}, mp 187-188.5 °C, $[\alpha]_D^{20} +181^\circ$ (c 0.10, dioxane), was prepared from (+)- ζ d in 70% overall yield by simultaneous bromination (pyridinium bromide perbromide in THF, 2.5 h) and substitution (KOAc in Me₂CO, 1.5 h). Successive treatments of ζ b (1.2 equiv.) with trimethylsilyl triflate (2.7 equiv.) and (+)- ζ e (1.0 equiv.) in a manner similar to that for (+)- ζ d were found to give the desired α -glycoside[(-)- ζ e]^{10b,c)} as an orange crystalline solid, mp 167-170 °C, $[\alpha]_D^{20} -53.5^\circ$ (c 0.10, dioxane), in 99% yield after filtration through a short silica gel column. On the other hand, (+)- ζ d was subjected to the glycosidation with (-)-N-1,4-O-tri-trifluoroacetyl-L-daunosamine [(-)- ζ d],^{10b,c)} mp 133.5-135 °C, $[\alpha]_D^{20} -69.5^\circ$ (c 0.12, Me₂CO) (lit.,^{3c)} mp 132-134 °C), prepared [(CF₃CO)₂O in Et₂O] from ζ c in 51% yield, under the same condition as that described above. Obtained unstable 4'-O-trifluoroacetyl- α -glycoside was immediately hydrolyzed (0.1 mol dm⁻³ NaOH in MeOH-CH₂Cl₂, 0 °C, 0.5 h), giving (+)- δ d^{10a)} in 61% yield after chromatographic separation (SiO₂, CHCl₃-Me₂CO 19:1). These results definitely disclose that the developed glycosidation reaction might have a general applicability, and that p-nitrobenzoyl group might be considered the best acyloxy group which should be introduced at the C₁-position of L-daunosamine derivatives prior to the glycosidation.

Precise mechanism of the novel glycosidation reaction is presently obscure. However, we have already observed that the glycosidation of (+)- ζ d with N-trifluoroacetyl-4-O-p-nitrobenzoyl-L-daunosamyl chloride(ζ e) by the use of silver triflate according to the reported procedure⁴⁾ exclusively gave (+)- δ d^{10a)} in 51% yield with a 47% recovery of (+)- ζ d. This glycosidation reaction has been best explained to proceed through the cationic species(ζ).^{3a)} Since formation of the same cationic species(ζ) could be reasonably expected for the exploited glycosidation reaction, the observed higher yield of (+)- δ d might be elucidated by the assumption that the reactivity of ζ derived from ζ b and trimethylsilyl triflate



is amplified more than that from Ag and silver triflate.

Due to its high chemical yield, operational simplicity, and uses of inexpensive reagent and stable L-daunosamine derivative, the developed glycosidation reaction might be considered to be one of the best preparation method of anthracyclines, especially unnatural anthracyclines, among those hitherto reported.^{3,4)}

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- 8) Although trimethylsilyl triflate has been successfully utilized in the synthesis of nucleosides and disaccharides, [H. Vorbüggen, K. Krolikiewicz, and B. Bennua, *Chem. Ber.*, **114**, 1234(1981); T. Ogawa, K. Beppu, and S. Nakabayashi, *Carbohydr. Res.*, **93**, C6(1981).] anthracycline synthesis has never been attempted using this novel reagent.⁹⁾
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- 10) a) IR and NMR spectra were identical with those reported; b) IR, NMR and Mass spectra were in agreement with the assigned structure; c) Satisfactory analytical data were obtained for this compound.
- 11) This sample showed a completely single spot on TLC analysis [SiO_2 , $R_f=0.53$ ($\text{EtOAc}-\text{C}_6\text{H}_6$ 1:4)]. The NMR spectrum of this sample also exhibited a single anomeric proton at 5.70 ppm as a broad singlet ($W_H=6.0$ Hz) corresponding to the assigned α -glycoside structure.^{3d,4b)}

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